

8708 W. Little York Road — Suite170 Houston TX 77040 USA 281-416-4449 Office or contact us info@impexglobalfilms.com TECHNICAL DATA SHEET

METALLIZED BIORIENTED POLYPROPYLENE FILM ONE- SIDE HEAT SEALABLE

ME BTS

Layer 1 - Metallized copolymer

Layer 2 - Homopolymer

Layer 3 - Terpolymer with low sealing temperature

Metallized film designed to be laminated with other films or to be used as a single layer, very low sealing temperature. Optimum uniformity of aluminium deposit, which ensures a very good barrier to water vapor and light. Used in food product packaging, such as potato chips, snacks, cereals and like products.

Technical Specifications

PROPERTIES		UNITS	VALUES				TEST CONDITIONS
Thickness		mil	0.59	0.67	0.79	0.98	
		micron	15	17	20	30	DIN 53370
Unit Weight		lb/ream	8.4	9.5	11.2	16.8	ASTM D 2673
		gms/m²	13.7	15.5	18.2	27.3	DIN 53352
Yield		inch2/lb	51,500	45,400	38,500	26,000	ASTM D2673
		m²/kg	73.3	64.6	54.9	36.6	DIN 53352
Kinetic Coefficient of Friction NT/NT			0.45				ASTM D 1894- E / DIN 53375
Seal Strength		gms/inch	330	380	417	500	IMP 01, 234∘F,1 seg,14 psi
		N/15 mm	2.0	2.3	2.5	3.0	IMP 01,112°C,1seg,1 bar
Seal Initial Temperature		۰F	221			IMP 03	
(SIT) NT/NT		۰C	105				
Dimensional Stability	MD	° <u>C</u> %		-3.5			IMP 02, 248 ∘F, 5 min
	TD	%	-1.5			IMP 02, 120 ∘C, 5 min	
Optical Density		%	2.2				MACBETH
Tensile Strength	MD	lb/in ²	19,000 130			ASTM D 882	
		N/mm ²				DIN 53455	
	TD	lb/in ² 34,000			ASTM D 882		
		N/mm ²	240			DIN 53455	
Elongation at break	MD	%	200 60			ASTM D 882	
	TD	%					
Water Vapor Transmission Rate		gms/100 in²/day	0.05 0.80				ASTMD 1249F
		Gms/m²/day					

MD Machine direction TD Transverse direction

NOTE:





The above-mentioned data have been obtained using standard test procedures on defined specimens, and are provided in good faith. These results should therefore be regarded only as a general guide to material properties. It is for the customer to determine / decide a product's suitability for his / her own particular purpose. **IMPEX GLOBAL FILMS** does not claim and responsibility of the product for any particular purpose.